

# **Force Outboard 35 Hp 2 Cyl 2 Stroke 1986 1991 Service Manual**

Outboard Motor, Force 35 HP,

*Page 1/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

Head Gasket Was Changed...  
How to Bring NI-CAD Drill  
Batteries Back to Life & Make  
Them Charge Again - Ryobi -  
Duration: 15:20. FrugalPrepper's  
Garage & Garden ...  
New & Used 1990 Force

*Page 2/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

## Outboard Motor Prices & Values

...

This 35 horsepower Force by Mercury Marine outboard, manufactured in 1987, is a saltwater model. The engine weight is recorded at 123 lbs.

*Page 3/84*

This is a 2 cylinder model. The displacement for the pistons is 34.1.

Force Boat Outboard Ignition and Starting Systems for sale ...  
Force 35 hp (1987) gear housing parts. Buy a genuine Mercury

*Page 4/84*

Quicksilver or aftermarket part.  
Force Outboard 35 Hp 2  
1986-1991 FORCE OUTBOARD  
35 HP 2 CYL 2 STROKE  
CYLINDER HEAD. \$39.99. Free  
shipping. Make Offer - 1986-1991  
FORCE OUTBOARD 35 HP 2 CYL

*Page 5/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

2 STROKE CYLINDER HEAD.

Force 50hp Cylinder Head P/N  
F658518. \$70.00. Free shipping.  
Make Offer - Force 50hp Cylinder  
Head P/N F658518. Tell us what  
you think - opens in new window  
or tab.

*Page 6/84*

Force Boat Outboard Powerhead  
Components for sale | eBay  
Get the best deals on Force Boat  
Outboard Ignition and Starting  
Systems when you shop the  
largest online selection at

*Page 7/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

eBay.com. Free shipping on many items ... 1986-1991 FORCE OUTBOARD 35 HP 2 CYL 2 STROKE PARTIAL HARNESS & SOLENOID. \$39.99. Brand: Force. Free shipping. or Best Offer. Watch. Force Outboard Trigger

*Page 8/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*



Assembly 50 HP 1984-1992  
F684029.

Force Boat Outboard Ignition  
and Starting Systems for sale ...  
Force 35 hp (1987) gear housing  
parts. Buy a genuine Mercury

*Page 9/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

Quicksilver or aftermarket part.

Force 35 HP (1987) Gear Housing  
Parts - Marine Engine

35 hp Force Outboard. Just  
bought a 1988, 35hp Force  
ouboard engine, never heard of

*Page 10/84*

it. Is it a Mercury or a Chrysler. I have been out of the loop a few years, has Mercury bought Chrysler, they also mentioned that Mariner was the same thing, is that true? Any insite would be appreciated, does anyone know

*Page 11/84*

where I could get ahold of a  
owners manual?

35 hp Force Outboard -  
HobbyTalk

View parts diagrams and shop  
online for H0357C88B : 1988

*Page 12/84*

Force Outboard 35. Offering discount prices on OEM parts for over 50 years. FAST \$3.95 shipping available.

1988 Force Outboard 35  
[H0357C88B] - Parts Lookup ...

*Page 13/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

Force Outboard Parts. Originally manufactured by Chrysler, Force Outboards were sold to Mercury and became among the first factory-installed engines in their Bayliners and other crafts. This concept caught on and soon

*Page 14/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

other manufacturers were selling their boats equipped with outboards.

Force Outboard Parts |  
Wholesale Marine  
Amazon.com: force 40 hp

*Page 15/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

outboard - Prime Eligible. ... DB  
Electrical SAB0083 New Starter  
For Mercury Outboard Marine  
35Hp 35 Hp 40Hp 40 Hp 50-41583  
1980-1987,50-41583, 50-41583T,  
5041583, 5041583T 5385,  
4438540-M030SM SM44385

*Page 16/84*



410-21049 MOT3010 5728. 4.6 out  
of 5 stars 11. \$74.94 \$ 74. 94.

Amazon.com: force 40 hp  
outboard - Prime Eligible  
Outboard Motor, Force 35 HP,  
Head Gasket Was Changed...

*Page 17/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

How to Bring NI-CAD Drill  
Batteries Back to Life & Make  
Them Charge Again - Ryobi -  
Duration: 15:20. FrugalPrepper's  
Garage & Garden ...

FORCE 35 HP, HEAD GASKET

*Page 18/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

WAS CHANGED

I have a 1987 35 HP Force outboard motor. I believe that I'm missing a piece that makes the choke shaft assembly move when I'm using my control. The Magneto control lever rests

*Page 19/84*

on the throttle shaft assembly and moves as it should, but there is nothing that makes the choke assembly move.

I have a 1987 35 HP Force outboard motor. I believe that I ...

*Page 20/84*

Older Mercury outboard parts are not obsolete mercury outboard parts at Green Bay Prop. We say those old Mercs should live on with discount Mercury Outboard Parts from Greenbayprop.com. Whether you want Mercury

*Page 21/84*

outboard parts used or new we have got you covered.

Outboard Parts: Mercury  
Outboard | Green Bay Propeller

...

1988 Force 35 HP 357Y8B Start

*Page 22/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

up ... My 1983 Bayliner Capri with  
85 hp force outboard in excellent  
condition "SOLD ... Used 1994  
Force 40HP Outboard Motor -  
Duration: 1:35. shortsmarine ...

1988 Force 35 HP 357Y8B Start

*Page 23/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

up

NOTE: Mercury DOES NOT Use Model Years For Parts Lookup. This Chart Is For Reference Only, Since Many Aftermarket Parts Manufacturers DO List Parts By Year A "0" in front of the serial

*Page 24/84*



number is not significant, it's a placeholder only for Mercury's software. So if your serial number is "0 1234567" you would use only the "1234567" part of it when looking at the chart below

*Page 25/84*

MERCURY OUTBOARD MODEL  
YEAR GUIDE 30 - 40 HP (2-CYL ...  
This 35 horsepower Force by  
Mercury Marine outboard,  
manufactured in 1987, is a  
saltwater model. The engine

*Page 26/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

weight is recorded at 123 lbs. This is a 2 cylinder model. The displacement for the pistons is 34.1.

Engine: 1987 Force by Mercury Marine 35 HP (357F7)

*Page 27/84*

When Chrysler Corporation was required to sell off their outboard motor division in order to satisfy terms of the company's restructuring, US Marine acquired the business in 1984. Producing outboard motors with

*Page 28/84*

output ranging between 4 and 150 horsepower, Force catered to a diverse range of watercraft.

New & Used 1990 Force  
Outboard Motor Prices & Values

...

*Page 29/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

This is a complete Force  
Outboard 35 hp 35hp 2 cyl  
2-stroke 1986-1991 Service and  
Repair Manual ! It contains all the  
information and details you need  
to help you not only fix your  
vehicle problems, but also

*Page 30/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

maintain your vehicle good  
functioning for future use !

Force Outboard 35 hp 2  
Workshop Service Repair Manual  
This 35 horsepower Force by  
Mercury Marine outboard,

*Page 31/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

manufactured in 1988, is a saltwater model. The engine weight is recorded at 140 lbs. This is a 2 cylinder model. The displacement for the pistons is 34.1.



Engine: 1988 Force by Mercury  
Marine 35 HP (357F8)

Lookup Mercury Marine 35 hp (2  
cyl.) outboard motor parts by  
component and buy discount  
parts from our large online  
inventory.

*Page 33/84*

Mercury Marine 35 HP (2  
Cylinder) Outboard Motor Parts  
by ...

Find great deals on eBay for 35  
hp outboard motor and 40 hp  
outboard motor. Shop with

*Page 34/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

confidence.

35 hp outboard motor | eBay  
Amazon.com: force 40 hp  
outboard - 2 Stars & Up. ... SEI  
Marine Products-Compatible with  
Mercury Mariner Force Trim Tab

*Page 35/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

98432T6 25 30 35 40 45 50 HP 2  
Stroke 4 Stroke. 5.0 out of 5 stars  
1. \$10.19 \$ 10. 19. \$7.94 shipping.  
Only 5 left in stock - order soon.  
O/B Motor Hood 50-115 HP.

Mercury Marine 35 HP (2 Cylinder)  
Outboard Motor Parts by ...  
When Chrysler Corporation was  
required to sell off their outboard  
motor division in order to satisfy  
terms of the company's  
restructuring, US Marine acquired

*Page 37/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

the business in 1984. Producing outboard motors with output ranging between 4 and 150 horsepower, Force catered to a diverse range of watercraft. Engine: 1988 Force by Mercury Marine 35 HP (357F8)

*Page 38/84*

1986-1991 FORCE OUTBOARD 35  
HP 2 CYL 2 STROKE CYLINDER  
HEAD. \$39.99. Free shipping. Make  
Offer - 1986-1991 FORCE  
OUTBOARD 35 HP 2 CYL 2 STROKE  
CYLINDER HEAD. Force 50hp  
Cylinder Head P/N F658518.

*Page 39/84*

\$70.00. Free shipping. Make Offer -  
Force 50hp Cylinder Head P/N  
F658518. Tell us what you think -  
opens in new window or tab.  
Get the best deals on Force Boat  
Outboard Ignition and Starting  
Systems when you shop the

*Page 40/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*



largest online selection at  
eBay.com. Free shipping on many  
items ... 1986-1991 FORCE  
OUTBOARD 35 HP 2 CYL 2 STROKE  
PARTIAL HARNESS & SOLENOID.  
\$39.99. Brand: Force. Free  
shipping. or Best Offer. Watch.

*Page 41/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

## Force Outboard Trigger Assembly 50 HP 1984-1992 F684029.

This is a complete Force Outboard 35 hp  
35hp 2 cyl 2-stroke 1986-1991 Service  
and Repair Manual ! It contains all the  
information and details you need to help  
you not only fix your vehicle problems,

*Page 42/84*

but also maintain your vehicle good functioning for future use !

35 hp Force Outboard. Just bought a 1988, 35hp Force outboard engine, never heard of it. Is it a Mercury or a Chrysler. I have been out of the loop a few years, has Mercury bought Chrysler, they also mentioned that Mariner was the same

*Page 43/84*

thing, is that true? Any insite would be appreciated, does anyone know where I could get ahold of a owners manual?  
Amazon.com: force 40 hp outboard - 2 Stars & Up. ... SEI Marine Products- Compatible with Mercury Mariner Force Trim Tab 98432T6 25 30 35 40 45 50 HP 2 Stroke 4 Stroke. 5.0 out of 5 stars 1.

*Page 44/84*

\$10.19 \$ 10. 19. \$7.94 shipping. Only 5 left in stock - order soon. O/B Motor Hood 50-115 HP.

This 35 horsepower Force by Mercury Marine outboard, manufactured in 1988, is a saltwater model. The engine weight is recorded at 140 lbs. This is a 2 cylinder model. The displacement for the pistons is

*Page 45/84*

34.1.

Older Mercury outboard parts are not obsolete mercury outboard parts at Green Bay Prop. We say those old Mercs should live on with discount Mercury Outboard Parts from Greenbayprop.com. Whether you want Mercury outboard parts used or new we have got you covered.

*Page 46/84*

Lookup Mercury Marine 35 hp (2 cyl.) outboard motor parts by component and buy discount parts from our large online inventory.

Outboard Parts: Mercury Outboard | Green Bay Propeller ...

Amazon.com: force 40 hp outboard - Prime Eligible. ... DB Electrical

*Page 47/84*

SAB0083 New Starter For Mercury  
Outboard Marine 35Hp 35 Hp 40Hp 40  
Hp 50-41583 1980-1987,50-41583,  
50-41583T, 5041583, 5041583T 5385,  
4438540-M030SM SM44385 410-21049  
MOT3010 5728. 4.6 out of 5 stars 11.  
\$74.94 \$ 74. 94.

Force 35 HP (1987) Gear Housing Parts

*Page 48/84*



- Marine Engine

Force Outboard 35 Hp 2

1986-1991 FORCE OUTBOARD 35 HP  
2 CYL 2 STROKE CYLINDER HEAD.

\$39.99. Free shipping. Make Offer -

1986-1991 FORCE OUTBOARD 35 HP  
2 CYL 2 STROKE CYLINDER HEAD.

*Page 49/84*

Force 50hp Cylinder Head P/N F658518.  
\$70.00. Free shipping. Make Offer -  
Force 50hp Cylinder Head P/N F658518.  
Tell us what you think - opens in new  
window or tab.

Force Boat Outboard Powerhead  
Components for sale | eBay

*Page 50/84*

Get the best deals on Force Boat Outboard Ignition and Starting Systems when you shop the largest online selection at eBay.com. Free shipping on many items ... 1986-1991 FORCE OUTBOARD 35 HP 2 CYL 2 STROKE PARTIAL HARNESS & SOLENOID. \$39.99. Brand: Force. Free shipping. or

*Page 51/84*

Best Offer. Watch. Force Outboard  
Trigger Assembly 50 HP 1984-1992  
F684029.

Force Boat Outboard Ignition and  
Starting Systems for sale ...  
Force 35 hp (1987) gear housing parts.  
Buy a genuine Mercury Quicksilver or

*Page 52/84*

aftermarket part.

Force 35 HP (1987) Gear Housing Parts  
- Marine Engine

35 hp Force Outboard. Just bought a  
1988, 35hp Force outboard engine, never  
heard of it. Is it a Mercury or a Chrysler.  
I have been out of the loop a few years,

*Page 53/84*

has Mercury bought Chrysler, they also mentioned that Mariner was the same thing, is that true? Any insite would be appreciated, does anyone know where I could get ahold of a owners manual?

35 hp Force Outboard - HobbyTalk  
View parts diagrams and shop online for  
*Page 54/84*

H0357C88B : 1988 Force Outboard 35.  
Offering discount prices on OEM parts  
for over 50 years. FAST \$3.95 shipping  
available.

1988 Force Outboard 35 [H0357C88B] -  
Parts Lookup ...  
Force Outboard Parts. Originally

*Page 55/84*

manufactured by Chrysler, Force Outboards were sold to Mercury and became among the first factory-installed engines in their Bayliners and other crafts. This concept caught on and soon other manufacturers were selling their boats equipped with outboards.



Force Outboard Parts | Wholesale  
Marine

Amazon.com: force 40 hp outboard -  
Prime Eligible. ... DB Electrical  
SAB0083 New Starter For Mercury  
Outboard Marine 35Hp 35 Hp 40Hp 40  
Hp 50-41583 1980-1987,50-41583,  
50-41583T, 5041583, 5041583T 5385,

*Page 57/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

4438540-M030SM SM44385 410-21049  
MOT3010 5728. 4.6 out of 5 stars 11.  
\$74.94 \$ 74. 94.

Amazon.com: force 40 hp outboard -  
Prime Eligible

Outboard Motor, Force 35 HP, Head  
Gasket Was Changed... How to Bring NI-

*Page 58/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

CAD Drill Batteries Back to Life & Make Them Charge Again - Ryobi - Duration: 15:20. FrugalPrepper's Garage & Garden ...

FORCE 35 HP, HEAD GASKET WAS CHANGED

I have a 1987 35 HP Force outboard

*Page 59/84*

motor. I believe that I'm missing a piece that makes the choke shaft assembly move when I'm using my control. The Magneto control lever rests on the throttle shaft assembly and moves as it should, but there is nothing that makes the choke assembly move.

I have a 1987 35 HP Force outboard motor. I believe that I ...

Older Mercury outboard parts are not obsolete mercury outboard parts at Green Bay Prop. We say those old Mercs should live on with discount Mercury Outboard Parts from Greenbayprop.com. Whether you want Mercury outboard parts used or

*Page 61/84*

new we have got you covered.

Outboard Parts: Mercury Outboard |  
Green Bay Propeller ...

1988 Force 35 HP 357Y8B Start up ...

My 1983 Bayliner Capri with 85 hp force  
outboard in excellent condition "SOLD

... Used 1994 Force 40HP Outboard

*Page 62/84*

Motor - Duration: 1:35. shortsmarine ...

1988 Force 35 HP 357Y8B Start up  
NOTE: Mercury DOES NOT Use Model  
Years For Parts Lookup. This Chart Is  
For Reference Only, Since Many  
Aftermarket Parts Manufacturers DO  
List Parts By Year A "0" in front of the

*Page 63/84*

serial number is not significant, it's a placeholder only for Mercury's software. So if your serial number is "0 1234567" you would use only the "1234567" part of it when looking at the chart below

MERCURY OUTBOARD MODEL  
YEAR GUIDE 30 - 40 HP (2-CYL ...

*Page 64/84*



This 35 horsepower Force by Mercury Marine outboard, manufactured in 1987, is a saltwater model. The engine weight is recorded at 123 lbs. This is a 2 cylinder model. The displacement for the pistons is 34.1.

Engine: 1987 Force by Mercury Marine

*Page 65/84*

## 35 HP (357F7)

When Chrysler Corporation was required to sell off their outboard motor division in order to satisfy terms of the company's restructuring, US Marine acquired the business in 1984. Producing outboard motors with output ranging between 4 and 150 horsepower, Force catered to a

*Page 66/84*

diverse range of watercraft.

New & Used 1990 Force Outboard Motor  
Prices & Values ...

This is a complete Force Outboard 35 hp  
35hp 2 cyl 2-stroke 1986-1991 Service  
and Repair Manual ! It contains all the  
information and details you need to help

*Page 67/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

you not only fix your vehicle problems,  
but also maintain your vehicle good  
functioning for future use !

Force Outboard 35 hp 2 Workshop  
Service Repair Manual

This 35 horsepower Force by Mercury  
Marine outboard, manufactured in 1988,

*Page 68/84*

is a saltwater model. The engine weight is recorded at 140 lbs. This is a 2 cylinder model. The displacement for the pistons is 34.1.

Engine: 1988 Force by Mercury Marine  
35 HP (357F8)

Lookup Mercury Marine 35 hp (2 cyl.)

*Page 69/84*

outboard motor parts by component and buy discount parts from our large online inventory.

Mercury Marine 35 HP (2 Cylinder)  
Outboard Motor Parts by ...

Find great deals on eBay for 35 hp  
outboard motor and 40 hp outboard

*Page 70/84*

motor. Shop with confidence.

35 hp outboard motor | eBay

Amazon.com: force 40 hp outboard - 2

Stars & Up. ... SEI Marine Products-

Compatible with Mercury Mariner Force

Trim Tab 98432T6 25 30 35 40 45 50 HP

2 Stroke 4 Stroke. 5.0 out of 5 stars 1.

*Page 71/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

\$10.19 \$ 10. 19. \$7.94 shipping. Only 5 left in stock - order soon. O/B Motor Hood 50-115 HP.

**1988 Force Outboard 35**  
**[H0357C88B] - Parts Lookup**

*Page 72/84*



...

I have a 1987 35 HP Force  
outboard motor. I believe  
that I ...

Force Outboard 35 Hp 2  
1988 Force 35 HP 357Y8B

*Page 73/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

Start up  
35 hp Force Outboard -  
HobbyTalk

**Amazon.com: force 40 hp  
outboard - Prime**

*Page 74/84*

*force-outboard-35-hp-2-cyl-2-stroke-1986-1991-service-manual*

**Eligible**

**Engine: 1987 Force by  
Mercury Marine 35 HP  
(357F7)**

NOTE: Mercury DOES NOT  
Use Model Years For  
Parts Lookup. This Chart

*Page 75/84*

Is For Reference Only,  
Since Many Aftermarket  
Parts Manufacturers DO  
List Parts By Year A "0"  
in front of the serial  
number is not  
significant, it's a

*Page 76/84*

placeholder only for Mercury's software. So if your serial number is "0 1234567" you would use only the "1234567" part of it when looking at the chart below

*Page 77/84*

**MERCURY OUTBOARD MODEL  
YEAR GUIDE 30 - 40 HP  
(2-CYL . . .**

***Find great deals on eBay for  
35 hp outboard motor and  
40 hp outboard motor. Shop***

*Page 78/84*

***with confidence.***

***Force Outboard Parts |***

***Wholesale Marine***

***FORCE 35 HP, HEAD***

***GASKET WAS CHANGED***

***Force Outboard 35 hp 2***

***Workshop Service Repair***

*Page 79/84*

***Manual***  
***35 hp outboard motor |***  
***eBay***

*Force Boat Outboard Powerhead*  
*Components for sale | eBay*  
*View parts diagrams and shop online*

*Page 80/84*



*for H0357C88B : 1988 Force Outboard  
35. Offering discount prices on OEM  
parts for over 50 years. FAST \$3.95  
shipping available.*

*I have a 1987 35 HP Force outboard  
motor. I believe that I'm missing a  
piece that makes the choke shaft*

*Page 81/84*

*assembly move when I'm using my control. The Magneto control lever rests on the throttle shaft assembly and moves as it should, but there is nothing that makes the choke assembly move. Force Outboard Parts. Originally manufactured by Chrysler, Force Outboards were sold to Mercury and*

*Page 82/84*

*became among the first factory-installed engines in their Bayliners and other crafts. This concept caught on and soon other manufacturers were selling their boats equipped with outboards.*

1988 Force 35 HP 357Y8B Start

*Page 83/84*

up ... My 1983 Bayliner Capri with  
85 hp force outboard in excellent  
condition "SOLD ... Used 1994  
Force 40HP Outboard Motor -  
Duration: 1:35. shortsmarine ...